

Date: Thursday, 10/25/2007 10:03:52 AM
User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	R44 BEARPAW
Job Number	35348A		
Estimate Number	10100		
P.O. Number	:	Part Number	: D30751
This Issue	: 10/25/2007	Drawing Number	: D3075 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: B
Previous Run	: 30791A	Material	:
Written By	:		
Checked & Approved By	: <u>DK 01/01/25</u>		
Comment	: Est Rev:C 04.02.19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM Est Rev:D Added C'Bores as per Rev B 07-03-28 JLM		
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
* 1.0	MUHMWB10	UHMW 1" Black 	
Comment: Qty.: 1.8949 sf(s)/Unit Total : 37.8980 sf(s) Pick: blank: 10.50" x 13.00" x 1.00" thick (+0.030/-0.000) per DSK086-12 Material: Black UHMW 1"(MUHMWB10) Batch: <u>M106717</u>			
2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 	
Comment: HAAS CNC VERTICAL MACHINING #1 Note: (2) Bearpaw for (1) Kit 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio FA185 and Dwg D3076 identify as D3075-1 3-Deburr			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK 	
Comment: SECOND CHECK			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

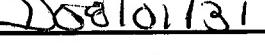
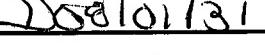
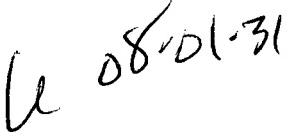
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/01/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 35348A		Part Number: D30751
Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: PPP 35754 C 8/01/301 (2 units = 10 u)		
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  
Comment: FINAL INSPECTION/W/O RELEASE 		
Job Completion		 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35348A
Description: R44 Bearpaw	Part Number:	D3075-1
Inspection Dwg: D3075	Rev: A2 B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

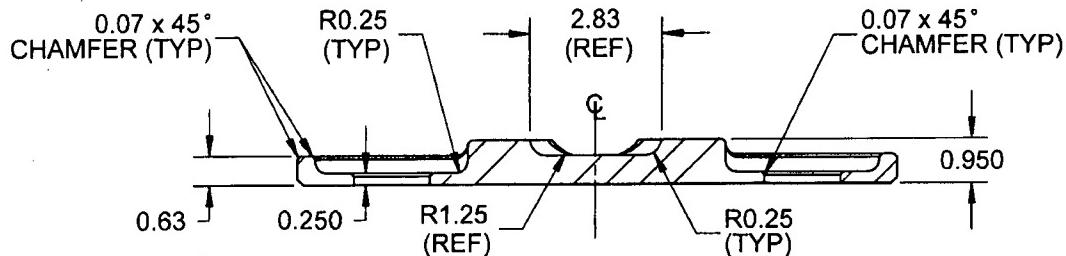
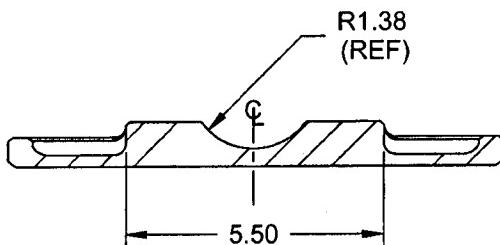
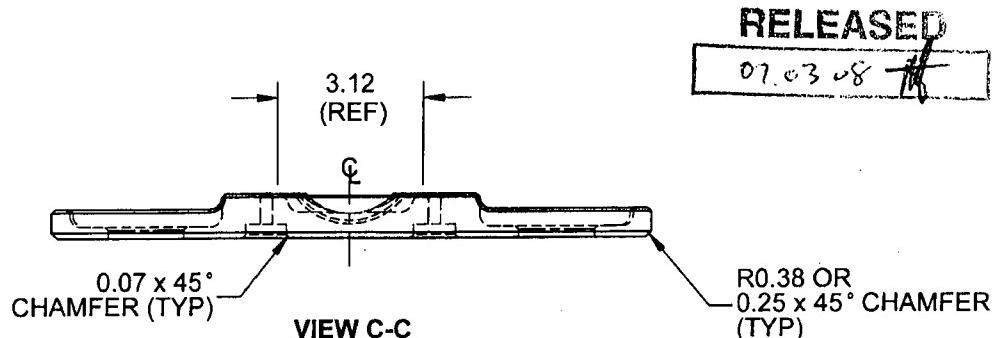
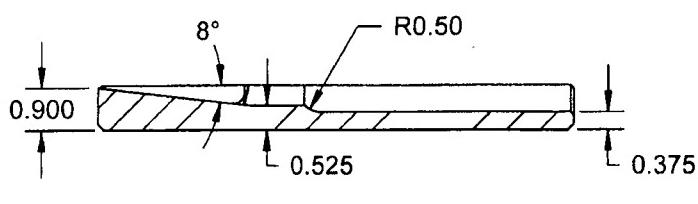
X First Article Prototype

Measured by:	J.L	Audited by:	J.M.	Prototype Approval:	N/A
Date:	08/01/27	Date:	08/01/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.13	New Issue P/O D044-662-011	KJ/RF	

DART

DESIGN <i>AB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>AB</i>	APPROVED <i>AB</i>	DRAWING NO. D3075	REV. B SHEET 2 OF 2
DATE 07.02.27		TITLE R44 BEARPAW	SCALE 1:4

**SECTION A-A****SECTION B-B****VIEW C-C****RELEASED**07.03.08 *AB***SECTION D-D**

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WITHOUT NOTICE
WORK ORDER
NO. 35348 A
NO. 35348 A

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